







## S313.. GLASSTOP

					
900 ml 300 ml 200-300 ml (3+1+1)	Ø 1,2-1,3 mm 3,5-4 Atm HVLP: 2-2,5 Atm N° coats: 2	60' at 20°C	60-80µ	16h at 20°C	8 m <sup>2</sup> /l at 70 µ dry film thickness

### Description

#### Topcoat

2K glossy polyurethane topcoat, based on polyester resin.

Recommended for painting in the yachting field above the waterline (upper works). It has good mechanical properties and good weather resistance.

### Colour

Available in the standard **Glasstop** colour range.

### Characteristics

- Good fullness of body and good gloss
- Good resistance in the marine environment
- Good durability
- Good multipurpose application

Specific weight (part A): according to the colour, between 1 and 1.5 g/ml

Specific weight (part B): 1.07 ± 0,05 g/ml

### Substrate preparation

#### Stoppani epoxy primers

Dry sanding with P 280-320 paper

#### Stoppani polyurethane undercoats

Dry sanding with P 280-320 paper

## Application

By brush, roller or spray with traditional spray gun or HVLP.  
Application conditions:

Relative humidity < 80%  
Spray temperature >10 °C <35°C  
Substrate temperature 5 °C >dew point

## Mixing ratio

### Brush or roller

#### Whites

		volume	weight
S313..	GLASSTOP.....A	900 ml	1000 g
S31300	GLASSTOP HARDENER.....B	300 ml	250 g
S70030	DILATANTE 371.....C	200-300 ml	100-200 g

#### Coloured

		volume	weight
S313..	GLASSTOP.....A	900 ml	1000 g
S31300	GLASSTOP HARDENER.....B	300 ml	330 g
S70030	DILATANTE 371.....C	200-300 ml	200-300 g

### Spray

#### Whites

		volume	weight
S313..	GLASSTOP.....A	900 ml	1000 g
S31300	GLASSTOP HARDENER.....B	300 ml	250 g
S70060	DILUENTE 911.....C	250-400 ml	150-250 g

#### Coloured

		volume	weight
S313..	GLASSTOP.....A	900 ml	1000 g
S31300	GLASSTOP HARDENER.....B	300 ml	330 g
S70060	DILUENTE 911.....C	250-400 ml	250-400 g

Pot life: 4h

Ø conventional spray gun and HVLP: 1.2-1.3 mm

Pressure: 3,5 – 4 Atm HVLP: 2 – 2,5 Atm

N° of coats : 2

Recommended film thickness: 60-80 µ dry (n° 2 coats by spray of 100 µ wet each)

Minimum interval between coats at 20°C: 3 h by roller/ brush, 60' by spray

Theoretical coverage mix A+B by spray: 8 m<sup>2</sup> for 1lt mixture at 70µ dry film thickness

Theoretical coverage mix A+B+C by spray: 6,2 m<sup>2</sup> for 1lt mixture at 70µ dry film thickness

Solids content by volume mix A+B by spray: 56%

Solids content by volume mix A+B+C by spray: 44%

## Drying

	10°C	20°C	35°C
<b>Sanding after</b>	<b>96 h</b>	<b>48 h</b>	<b>24 h</b>
<b>Overcoat after</b>	<b>min. 6 h max. 48 h</b>	<b>min. 3 h max. 24 h</b>	<b>min. 1,5 h max. 12 h</b>

## TECHNICAL DATA SHEET N° S106-GB UPDATED 03/2018

All information here included is the result of carefully controlled tests and expresses our best and up to date knowledge. This news is given only a guide, so the firm cannot be accountable for further results. Furthermore it cannot be used as a contestation related to the use of the described product. All this is due to the fact that use conditions are not under our control.